

## PRODUCT DESCRIPTION

One pack tie coat for Interspeed Kopervrij.

## PRODUCT INFORMATION

Colour	YPA550-Light Grey
Finish	Semi-gloss
Specific Gravity	1.44
Volume Solids	43%
Typical Shelf Life	2 yrs
VOC (As Supplied)	546 g/l
Unit Size	750 ml

## DRYING/OVERCOATING INFORMATION

	Drying							
	5°C		15°C		23°C		35°C	
Touch Dry [ISO]	2hrs		1.5hrs		1hrs		30mins	

  

	Overcoating							
	Substrate Temperature							
	5°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interspeed Kopervrij	16hrs	ext	8hrs	ext	4hrs	ext	2hrs	ext

## APPLICATION AND USE

<b>Preparation</b>	<p><b>PREVIOUSLY ANTIFOULED SURFACE:</b></p> <p><b>In Good Condition:</b> Remove loose material. Rinse with fresh water and allow to dry. Apply 1 coat of Interspeed Primer followed by Interspeed Kopervrij.</p> <p><b>In Poor Condition:</b> Remove all traces of antifouling by abrasion, sweep blasting or using Interstrip.</p> <p><b>PRIMING:</b> All preparation for bare substrates is covered on the appropriate primer datasheet.</p> <p><b>BARE GRP:</b> Prime with Primocon.</p> <p><b>STEEL/IRON:</b> Prime with Primocon.</p> <p><b>LEAD:</b> Etch Primer followed by Primocon.</p> <p><b>BARE WOOD:</b> Preserve, if required, with Intertox. Prime with Primocon.</p>
<b>Method</b>	Application by roller only. Do not use a brush. Apply the recommended wet film thickness (WFT) evenly over the entire hull.
<b>Hints</b>	<p><b>Mixing</b> Stir well before use.</p> <p><b>Thinning</b> Thinning is not recommended.</p> <p><b>Cleaner</b> YTA085 International Antifouling Thinners #3.</p> <p><b>Ventilation and Humidity Control</b> Ensure adequate ventilation during use.</p>
<b>Some Important Points</b>	Do not use below 5°C. Do not overcoat with 2-component solvent-based products. Ambient temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Product temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Substrate temperature should be 3°C/5°F above dew point.
<b>Compatibility/Substrates</b>	Suitable for all substrates specified.
<b>Number of Coats</b>	1

<b>Coverage</b>	(Theoretical) - 8.70 (m <sup>2</sup> /lt) (Practical) - 7.80 (m <sup>2</sup> /lt) by roller
<b>Recommended DFT</b>	50 microns dry
<b>Recommended WFT</b>	115 microns wet
<b>Application Methods</b>	Roller

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<p><b>GENERAL INFORMATION:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interspeed Primer to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.</p> <p><b>TRANSPORTATION:</b> Interspeed Primer should be kept in securely closed containers during transport and storage.</p>
<b>Safety</b>	<p><b>GENERAL:</b> Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p> <p><b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.</p> <p>Remainders of Interspeed Primer cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p>

**IMPORTANT NOTES** *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

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